

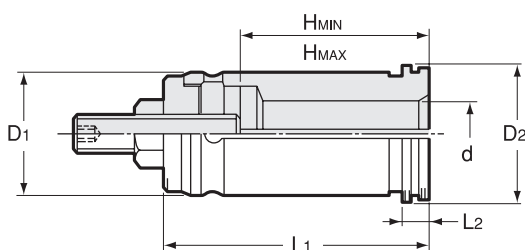
Coolant Collet MC-C (for cutters without coolant hole)

Collet capacity d	Collet outside diameter D ₁								
	0.750	1.000	1.250	2.000	16mm	20mm	25mm	32mm	42mm
1/4	MC0750-0250-C	MC1000-0250-C	MC1250-0250-C						
5/16	MC0750-0312-C	MC1000-0312-C	MC1250-0312-C						
3/8	MC0750-0375-C	MC1000-0375-C	MC1250-0375-C						
1/2	MC0750-0500-C	MC1000-0500-C	MC1250-0500-C						
5/8	MC0750-0625-C	MC1000-0625-C	MC1250-0625-C						
3/4		MC1000-0750-C	MC1250-0750-C						
7/8		MC1000-0875-C	MC1250-0875-C						
1			MC1250-1000-C	MC2000-1000-C					
1-1/4				MC2000-1250-C					
1-1/2				MC2000-1500-C					
6mm	MC0750-6-C	MC1000-6-C	MC1250-6-C		MC16-6-C	MC20-6-C	MC25-6-C	MC32-6-C	MC42-6-C
8mm	MC0750-8-C	MC1000-8-C	MC1250-8-C		MC16-8-C	MC20-8-C	MC25-8-C	MC32-8-C	MC42-8-C
10mm	MC0750-10-C	MC1000-10-C	MC1250-10-C		MC16-10-C	MC20-10-C	MC25-10-C	MC32-10-C	MC42-10-C
12mm	MC0750-12-C	MC1000-12-C	MC1250-12-C		MC16-12-C	MC20-12-C	MC25-12-C	MC32-12-C	MC42-12-C
16mm	MC0750-16-C	MC1000-16-C	MC1250-16-C			MC20-16-C	MC25-16-C	MC32-16-C	MC42-16-C
20mm		MC1000-20-C	MC1250-20-C				MC25-20-C	MC32-20-C	MC42-20-C
25mm			MC1250-25-C					MC32-25-C	MC42-25-C
32mm									MC42-32-C

1. Not applicable for some holder sizes. Please see milling chuck pages.

Ordering Example

MC 42 - 32 - C
size (D₁) d



Inch Sizes

Unit : Inch

Type	D ₁	D ₂	L ₁	L ₂	H _{MAX}
MCA 0750	0.750	0.945	2.559	0.157	2.165
1000	1.000	1.142	2.559	0.157	2.165
1250	1.250	1.417	3.110	0.157	2.598
2000	2.000	2.244	3.622	0.157	3.110

Metric Sizes

Unit : Metric

Type	D ₁	D ₂	L ₁	L ₂	H _{MAX}
MCA 16	16	19	55	4	45
20	20	24	65	4	55
25	25	29	65	4	55
32	32	36	79	4	66
42	42	47	92	4	79

Straight Collet MCA (with depth adjustment stop screw)

Collet capacity d	Collet outside diameter D ₁								
	0.750	1.000	1.250	2.000	16mm	20mm	25mm	32mm	42mm
1/4	MCA0750-0250	MCA1000-0250	MCA1250-0250						
5/16	MCA0750-0312	MCA1000-0312	MCA1250-0312						
3/8	MCA0750-0375	MCA1000-0375	MCA1250-0375						
1/2	MCA0750-0500	MCA1000-0500	MCA1250-0500						
5/8		MCA1000-0625	MCA1250-0625						
3/4		MCA1000-0750	MCA1250-0750						
7/8			MCA1250-0875						
1				MCA2000-1000					
1-1/4				MCA2000-1250					
1-1/2				MCA2000-1500					
6mm	MCA0750-6	MCA1000-6	MCA1250-6		MCA16-6	MCA20-6	MCA25-6	MCA32-6	MCA42-6
8mm	MCA0750-8	MCA1000-8	MCA1250-8		MCA16-8	MCA20-8	MCA25-8	MCA32-8	MCA42-8
10mm	MCA0750-10	MCA1000-10	MCA1250-10		MCA16-10	MCA20-10	MCA25-10	MCA32-10	MCA42-10
12mm	MCA0750-12	MCA1000-12	MCA1250-12		MCA16-12	MCA20-12	MCA25-12	MCA32-12	MCA42-12
16mm		MCA1000-16	MCA1250-16			MCA20-16	MCA25-16	MCA32-16	MCA42-16
20mm		MCA1000-20	MCA1250-20				MCA25-20	MCA32-20	MCA42-20
25mm			MCA1250-25					MCA32-25	MCA42-25
32mm									MCA42-32

1. Not applicable for some holder sizes. Please see milling chuck pages.

Ordering Example

MCA 42 - 32
size (D₁) d